

**Fadeout/Blending Thinner**  
**ICR-1401**

Technical Support: 1-800-776-0933

**Product Description** ICR-1401™ Fadeout/Blending Thinner was developed for use with the Prospray Intermix System. It is specially formulated for dissolving the overspray, and fade-out the edge created during spot repairs and blending of clearcoats and single stage finishes.

**Components**



Ready to spray or add to ready to spray clearcoats or single stage finishes.

**Typical Substrates**

- Prospray Clearcoats
- Prospray Single Stage
- Properly prepared OE finishes

**Surface Preparation**



Ensure that blend area is clean and dry. Use ICR-0014 as directed.

**Mix Ratio**

Ready to spray.  
Optional: Mix 1:1 with ready to spray clearcoats or single stage finishes

**Pot Life @ 72°F / 22.2°C**



N/A

**Viscosity @ 72°F / 22.2°C**

N/A

**Gun Set Up**



<b>High Efficiency</b>	<b>HVLP</b>
1.2mm–1.4mm	1.2mm–1.4mm

**Air Pressure**



<b>High Efficiency</b>	<b>HVLP</b>
15–29psi	6–10 psi max
@ the gun	@ the cap

**NOTE:** Refer to individual gun manufacturer for proper spray gun setting.

**Application**



1. Add ICR-1401 to the ready to spray clearcoat, up to 100 parts by volume.
2. Apply one coat over the overspray edge, fading out into the existing finish.
3. Allow 1–4 minutes flash time after completing the fadeout.
4. Use pure ICR-1401 Fade Out Thinner to dissolve what is left of the edge. Spray one thin coat and allow to flash 15–60 seconds and apply one final coat.

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## Dry Times @ 72°F / 22.2°C



N/A

## Sanding



N/A

## Recoat

N/A

## Topcoats

N/A

## Special Notes / Clean Up



**Clean Up** Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

## Physical Data

VOC (RTS) per U.S. Gal 7.97 lbs

## Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Prospray products until the Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on using the Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.