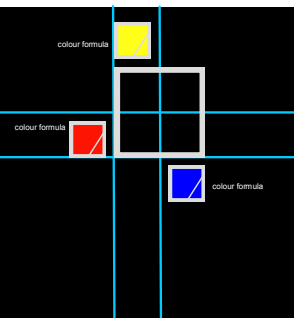




NATIONAL RULE TOPCOATS



	H2O WATERBORNE	MIXED BASECOAT	FACTORY PACK BASECOAT	SINGLE STAGE COLOR	PMC-3000™ CLEARCOAT	PSC-4000™ CLEARCOAT	PSC-5000™ CLEARCOAT	PSC-7000™ CLEARCOAT	PSC-8500™ CLEARCOAT
DESCRIPTION	Waterborne Basecoat	Normal, Medium, High Solids option	BC-452™ Jet Black	Normal, Medium, High Solids option	Matte Clearcoat	Production Clearcoat	Hyper Clearcoat	H.S. Hot Weather Clearcoat	H.S. Urethane Clearcoat
ACTIVATOR	N/A	<i>Optional:</i> ICA series 8:1 before thinning	<i>Optional:</i> ICA series 8:1 before thinning	ICA series: 799 - 803	ICA series: 799 - 803	ICA series: 799 - 803	ICA series: 801 - 803	ICA series: 799 - 803	ICA series: 799 - 803
REDUCER/ THINNER	HTH-300™ (Fast) or HTH-150™ (Normal)	ICR series: 1692 - 1695	ICR series: 1692 - 1695	ICR series: 1692 - 1695	ICR series: 1692 - 1695	N/A	N/A	ICR series: 1692 - 1695	ICR series: 1692 - 1695
MIX RATIO	1:10 -15%	1:1	1:1	3:1:1	2:1:up to 10%	3:1	3:1	3:1:up to 10%	2:1:up to 10%
RECOMMENDED COATS	2 - 3 coats or until hiding is achieved	Spray to full opacity, usually 2 - 3 coats	Spray to full opacity, usually 2 - 3 coats	Spray to full opacity, usually 2 - 3 coats	2 coats	2 - 3 coats	2 back to back coats with no flash time between coats	2 full coats	2 medium wet coats
DRY TIME @ 70°F / 21°C	<i>Use of dryers is recommended.</i> Air dry: allow basecoat to flash until a matte finish is achieved	3 - 5 minutes between coats, 15 minutes before clearcoat	3 - 5 minutes between coats, 15 minutes before clearcoat	5 - 10 minutes between coats	10 - 15 minutes between coats	5 - 10 minutes between coats, air dry overnight	30 minutes - 1 hour	10 - 15 minutes between coats, air dry overnight	5 minutes between coats, air dry overnight
MAXIMUM RECOAT TIME	After 6 hours, sand with P600 grit or finer	24 hours	24 hours	Dry for 24 hours, then sand with P600 grit or finer	Dry for 24 hours, then sand with P1000 grit or finer	Dry for 24 hours, then sand with P1000 grit or finer	Dry for 12 hours, then sand with P1000 grit or finer	Dry for 24 hours, then sand with P1000 grit or finer	Dry for 24 hours, then sand with P1000 grit or finer
FORCE DRY TIME	Short wave: 3 - 5 minutes; will be a matte finish when dry	N/A	N/A	30 minutes @ 140°F/60°C	30 minutes @ 140°F/60°C	20 minutes @ 120°F/50°C	Not recommended	25 - 30 minutes @ 140°F/60°C	25 - 30 minutes @ 140°F/60°C