

	MIXED BASECOAT	FACTORY PACK BASECOAT	SINGLE STAGE COLOUR	PSC-4000 CLEARCOAT	PSC-7000 CLEARCOAT	PSC-8000 CLEARCOAT
DESCRIPTION / USAGE	Low, Medium, High Solids Option	BC-452 Jet Black	Low, Medium, High Solids Option	Production Clearcoat	HS Hot Weather Clearcoat	HS Clearcoat
ACTIVATOR	<i>Optional:</i> ICA series 8:1 before thinning	<i>Optional:</i> ICA series 8:1 before thinning	ICA series 799-803	ICA series 799-803	ICA series 799-803	ICA series 799-803
REDUCER / THINNER	ICR series 1692-1695	ICR series 1692-1695	ICR series 1692-1695	N/A	ICR series 1692-1695	ICR series 1692-1695
MIX RATIO	1:1	1:1	3:1:1	3:1	3:1:up to 10%	2:1:up to 10%
RECOMMENDED COATS	Spray to full opacity, usually 2-3 coats	Spray to full opacity, usually 2-3 coats	Spray to full opacity, usually 2-3 coats	2-3 coats	2 full coats	2 full coats
DRY TIME @ 72°F						
Between Coats	3-5 minutes	3-5 minutes	15-20 minutes	5-10 minutes	10-15 minutes	10-15 minutes
Before Clear	15 minutes	15 minutes	N/A	N/A	N/A	N/A
Air Dry Overnight	N/A	N/A	N/A	N/A	Yes	Yes
MAXIMUM RECOAT TIME	24 hours	24 hours	Dry for 24 hours, then sand (600 grit or finer)	Dry for 24 hours, then sand (1000 grit or finer)	Dry for 24 hours, then sand (1000 grit or finer)	Dry for 24 hours, then sand (1000 grit or finer)
FORCE DRY TIME	N/A	N/A	30 minutes @ 140°F	20 minutes @ 120°F/50°C	20 minutes @ 140°F	30 minutes @ 140°F

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