



	<b>A-514™ SELF-ETCHING</b>	<b>A-518™ EPOXY</b>	<b>A-300™ H.S. PRIMER- GREY</b>	<b>A-530™ DTM NON-ISO</b>	<b>A-700™ 2K H.S. EXTRA BUILD</b>	<b>A-513™ AEROSOL SELF-ETCH</b>	<b>A-525™ AEROSOL PLASTIC ADHESION PROMOTER</b>	<b>COLOURED SEALER</b>
<b>DESCRIPTION / USAGE</b>	Provides outstanding corrosion protection	General purpose primer/sealer without sanding. Excellent for new parts.	Use to cover deep scratches and over fillers. Must be sanded prior to topcoating.	Filler primer and better corrosion protection in one simple step.	High build grey scale primer which provides excellent build, colour holdout and durability.	Ready to use aerosol; 1K Self-Etch Primer	Ready to use aerosol; 1K Plastic Adhesion Promoter	Wet-on-Wet sealer used to minimize sand scratches and to provide uniform colour.
<b>NOTES</b>	Must apply 2K primer/sealer before topcoating. Do not use with epoxy primer.	Not for use over or under self-etch primer. Direct to topcoat in 1 hour @ 72°F.	Must be sanded prior to topcoating.	Must be sanded prior to topcoating. *Non-sanding sealer option	Grey scale allows customizing ground coat for improved hiding with transparent colours. Refer to TDS for grey scale mixing ratios.	Shake vigorously for 2 - 3 minutes	Shake can for 1 - 3 minutes. Apply 1 light coat.	May be topcoated once completely flashed. As a barrier coat, allow to dry overnight.
<b>ACTIVATOR</b>	A-516	A-520	ICA-802 or ICA-803	A-532	ICA-801, ICA-802, ICA-803	N/A	N/A	ICA-799, ICA-800, ICA-801, ICA-802, ICA-803
<b>REDUCER/ THINNER</b>	N/A	<i>Optional:</i> 10% ICR-1692, ICR-1693, ICR-1694, ICR-1695	ICR-1692, ICR-1693, ICR-1694, ICR-1695	<i>*Sealer option:</i> ICR-1692, ICR-1693, ICR-1694, ICR-1695	ICR-1692, ICR-1693, ICR-1694, ICR-1695	N/A	N/A	ICR-1692, ICR-1693, ICR-1694, ICR-1695
<b>MIX RATIO</b>	1:1	1:1 <i>Optional Thinner:</i> 10% ICR-1692, ICR-1693, ICR-1694, ICR-1695	3:1 up to 15% thinner: ICR-1692, ICR-1693, ICR-1694, ICR-1695	4:1 <i>*Sealer option, add up to 1 part thinner:</i> ICR-1692, ICR-1693, ICR-1694, ICR-1695	4:1:10%	N/A	N/A	3:1:2
<b>INDUCTION TIME</b>	10 minutes	10 - 20 minutes	N/A	N/A	N/A	N/A	N/A	N/A
<b>POT LIFE @ 72°F</b>	24 hours	24 hours	1.5 - 2 hours	2 hours	1 - 2 hours	N/A	N/A	30 minutes
<b>FILLING</b>	Very light	Good	Excellent	Very good	Excellent	Very light	Light	Light
Film build per coat	.25 - .5 mil	.5 - 1.0 mil	2 - 3 mils	1 - 2 mils	2 - 3 mils	<u>1 pass:</u> 0.2 mil <u>1 - 2 passes:</u> 0.6 - 1.2 mil <u>2 - 3 passes:</u> 1.2 - 2.0 mil	<u>1 light pass:</u> 0.04 - 0.08 mil	0.05 - 1.0 mil
Coats to apply	1 coat	1 - 2 coats	2 - 3 coats	2 - 3 coats <i>*Sealer option:</i> 1- 2 coats	2 - 3 coats	1 - 3 coats	1 light coat	1 - 2 coats
<b>CORROSION PROTECTION</b>	Excellent	Very good	Good	Very good	Good	Excellent	None	N/A
<b>COLOR</b>	Light Grey/Green	Medium Green/Grey	Grey	Light Grey	A-700 Grey, A-702 White, A-704 Black	Light Grey	Clear	various