

LOW VOC UNDERCOATS

colour formula

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	A-536™	A-513™	A-525™	A-510™
DESCRIPTION / USAGE	2.1 VOC DTM Primer - Grey High build, fast dry.	1K Aerosol Self Etch Primer Ready to use. Shake vigorously for 2-3 minutes.	1K Aerosol Plastic Adhesion Promoter Shake can for 1-2 minutes. Apply one light coat.	2.1 VOC 2K Urethane Primer High quality; excellent build and colour holdout
ACTIVATOR	A-538	N/A	N/A	A-512
REDUCER / THINNER	<i>Optional</i> - PCR series: -1762, -1763, -1764 or -1770	N/A	N/A	N/A
MIX RATIO	4:1 <i>Optional</i> - up to 1 part as a sealer	N/A	N/A	4:1
INDUCTION TIME	N/A	N/A	N/A	N/A
POT LIFE @ 72°F	2 hours	N/A	N/A	1 hour
FILLING	Very good	Very light	Light	Excellent
Film build per coat	As a primer: 2-3 mil As a sealer: 1 mil	0.6-1.2 mil 2-3 passes (1.2-2.0 mil)	one light pass .04-.08 mil	2-3 mils
Coats to apply	As a primer: 2-3 As a sealer: 1-2	1-3	one light coat	2-3 coats
CORROSION PROTECTION	Yes	Yes	No	Yes
COLOR	Grey	Light Grey	Clear	Grey
DRY TIME	As a primer: 1 hour As a sealer: 30 minutes	1-2 minutes to flash; 10-15 minutes to air dry	10 minutes before topcoat	1½ - 3 hours
RECOAT TIME	Within 24 hours after sanding with 600 topcoat	Within 1 hour	10-15 minutes	Within 24 hours after sanding with 600 topcoat
MAX RECOAT TIME	After 24 hours, clean and resand with 600 grit paper	24 hours; scuff and reapply	After 1 hour, primer should be lightly scuffed and recoated.	After 24 hours, primer should be cleaned and sanded with 600 grit paper