

PRO-SPRAY INTERMIX CLEARCOATS & ACTIVATORS**SECTION 1 - MANUFACTURER**

Manufacturer: PRO-SPRAY
An Alco Industries Company
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Massillon, Ohio 44646
Phone: 330-830-6000
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FOR CHEMICAL EMERGENCY
CHEMTREC: 1-800-424-9300
CANUTEC: 1-613-996-6666
(For Canada Call Collect)

Product: Refinish
Hazardous Materials Information: See Section 10

DOT Shipping Name: Paint UN1263
OSHA Hazard Class: Flammable Liquid

SECTION 2 – HAZARDOUS INGREDIENTS (see section 10)

HAZARDOUS INGREDIENT	EMERG. PLAN*	NOTE	CAS NO	ACGIH TLV ppm	OSHA PEL ppm	STEL* ppm	HMSI* H-F-R	FLASH POINT T.C.C./F	VAPOR PRESSURE mm/Hg.
1,6-HEXAMETHYLENE DISOCYANTE	NO		822-06-0	TWA = 0.005	0.02		3-0-0	N/E	N/E
2-BUTOXYETHYL ACETATE	NO		112-07-2	N/E	N/E	N/E	2-2-0	160	0.2 @ 68F
ACETONE	YES		67-64-1	750	750	1000	1-3-0	<-1.0	182 @68F
AROMATIC HYDROCARBONS	NO		64742-95-6	50	50	150	1-3-0	110	4 @ 68F
ETHYL BENZENE	NO	3	100-41-4	100	100	150	2-3-0	77	7.10 @68F
HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE		1	28182-81-2						
HYDROXY ACRYLIC RESIN D	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN E	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN F	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN G	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN H	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN I	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
HYDROXY ACRYLIC RESIN J	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
ISOPHORONE DIISOCYANATE HOMOPOLYMER	NO	2	53880-05-0	N/E	N/E		2-1-0	N/E	N/E
ISOPHORONE DIISOCYANATE			4098-71-9						
METHYL AMYL KETONE	NO		110-43-0	50	100	N/E	1-2-0	102	2.1 @68F
METHYL ISOBUTYL KETONE	YES		108-10-1	50	50	75	2-3-0	60	16 @68F
N-BUTYL ACETATE	YES		123-86-4	150	150	200	2-3-0	81	10 @ 68F
PARACHLOROENZOTRIFLUORIDE (PCBTF)	NO		98-56-6	N/E	N/E	N/E	1-2-1	109	5.3 @ 68F
PESEUDOCUMENE (1,2,4-TRIMETHYLBENZENE)			95-63-6	25 PPM	N/E	N/E	1,2,0	112	1 @ 56°F
POLYESTER RESIN D	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
POLYESTER RESIN E	NO		N/A	N/E	N/E	N/E	N/A	N/A	N/A
PROPIONIC ACID	NO		590-01-2	N/E	N/E		2-2-0	100	3.4 @68F
PROPYLENE GLYCOL MONO-METHYL ETHER ACETATE	NO		108-65-6	N/E	N/E	N/E	2-3-0	114 Seta Closed	2.4 @68F
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE	NO		108-65-6	N/E	N/E	N/E	2-3-0	114 SETA CLOSED	2.4 @ 68F
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	NO		64742-95-6	100	100	N/E	2-3-0	110	4@68F
XYLENE	YES	3	1330-20-7	100	100	150	2-3-0	80	9.5 @68F

* Subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR372.

** Short Term Exposure Limit

Note 1 - Free Hexamethylene Diisocyanate monomer (HDI) is less than 0.3% by weight of total HDI

Note 2 - Free Isophrone Diisocyanate monomer (IPDI) is less than 0.7% by weight of total IPDI

Note 3 - Xylene contains 18-20% Ethyl Benzene (cas#100-41-4) having PEL of 100 ppm, TLV of 100 ppm & STEL of 125 ppm.

N/E - Not established as reported by manufacturer.

SECTION 3 – PHYSICAL DATA

Evaporation rate: Less than ether

Solubility in water: Miscible

Percentage volatile by weight: 15.3 – 76.0%

Gallon weight: 6.61 – 14.10 lb/gallon

Vapor density: Heavier than air

Percent volatile by volume: 19.4% - 80.9%

Boiling range: 129°F-473°F/54 °C - 245°C

V.O.C: 1.9 - 7.5 lb/gallon

SECTION 4 – FIRE & EXPLOSION DATA

Flash point (closed cup): -4 to 160°F.

Flammable limits: 0.8% - 14%

Extinguishing media: foam, carbon dioxide, and dry chemical.

Special fire fighting procedures: Full protective equipment, including self-contained breathing apparatus is recommended. Water from fog nozzles may be used to cool closed containers to prevent pressure build up.

Unusual fire & explosion hazards: When heated above the flash point, emits flammable vapors which, when mixed with air, can burn or be explosive. Fine mists or sprays may be flammable at temperatures below the flash point.

SECTION 5 – HEALTH HAZARD DATA

General Effects:

Ingestion: Gastrointestinal distress. In the unlikely event of ingestion, call a doctor immediately and have the names of the ingredients available. Do not induce vomiting.

Inhalation: May cause nose and throat irritation. Repeated and prolonged overexposure to solvents may lead to permanent brain and nervous system damage. Eye watering, headaches, nausea, dizziness and loss of coordination are signs that solvent levels are too high. Exposure to isocyanates may cause respiratory sensitization. This effect may be permanent. Symptoms include and asthma-like reaction with shortness of breath, wheezing or coughing which may be permanent. This effect may be delayed for several hours after exposure. Repeated overexposure to isocyanates may cause a decrease in lung function, which may be permanent. Individuals with lung or breathing problems or prior reaction to isocyanates must not be exposed to the vapors or spray mist of this product. If affected by inhalation of vapor or spray mist, remove to fresh air. If breathing difficulty persists, or occurs later, consult a physician.

Skin or eye contact: May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis. In case of eye contact, immediately flush with plenty of water for at least 15 minutes; call a physician. In case of skin contact, wash with soap and water. If irritation occurs, contact a doctor.

Special Effects:

Aromatic hydrocarbon A, B: – laboratory studies with rats have shown that petroleum distillates cause kidney damage and kidney or liver tumors. These effects were not seen in similar studies with guinea pigs, dogs or monkeys. Several studies evaluating petroleum workers have not shown a significant increase of kidney damage or an increase in kidney or liver tumors.

Butyl acetate – may cause abnormal liver function. Tests for embryotoxic activity in animals has been conclusive. Has been toxic to the fetus in laboratory animals at doses that are toxic to the mother.

Xylene – High concentrations have caused embryotoxic effects in laboratory animals. Recurrent overexposure may result in liver and kidney injury. Can be absorbed through the skin in harmful amounts

Aliphatic Polyisocyanate or Isophorone Diisocyanate homopolymer or Polyisocyanate: Repeated exposure may cause allergic skin rash, itching, swelling. Repeated overexposure to isocyanates may cause lung injury, including a decrease in lung function, which may be permanent. Over exposure may cause asthma-like reactions with shortness of breath, wheezing, cough which may be permanent or permanent lung sensitization? This effect may be delayed for several hours after exposure. Individuals with pre-existing lung disease, asthma or breathing difficulties may have increased susceptibility to the toxicity of excessive exposures.

1,6 Hexamethylene Diisocyanate: May cause temporary upper respiratory and/or lung irritation with cough, difficult breathing, or shortness of breath. Over exposure may cause asthma-like reactions with shortness of breath, wheezing, cough or permanent lung sensitization. This effect may be delayed for several hours after exposure. Prolonged skin contact may cause chemical burns. Liquid splashes in the eye may result in chemical burns. Individuals with pre-existing lung disease, asthma or breathing difficulties may have increased susceptibility to the toxicity of excessive exposures.

Ethylene Glycol Monobutyl Ether Acetate: Can be absorbed through the skin in harmful amounts. May destroy red blood cells. May cause abnormal kidney function.

SECTION 6 – REACTIVITY DATA

Stability: Stable

Incompatibility (materials to avoid): None reasonably foreseeable

Hazardous decomposition products: CO, CO₂, smoke

Hazardous polymerization: Will not occur

SECTION 7 - SPILL or LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Provide maximum ventilation. Only personnel equipped with proper respiratory, skin, and eye protection should be permitted in the area. Remove all sources of ignition. Take up spilled material with sand, vermiculite, or other non-combustible absorbent material and place in clean, empty containers for disposal. Only the spilled material and the absorbant should be placed in this container.

WASTE DISPOSAL METHOD: Waste material must be disposed of in accordance with federal, state, provincial, and local environmental control regulations. Empty containers should be recycled or disposed of through an approved waste management facility.

SECTION 8 – SPECIAL PRECAUTIONS

Respiratory: DO NOT breathe vapors or mists. Wear a positive pressure supplied air respirator (NIOSH/MSHA TC-19C) while mixing activator with any paint or clear enamel, during application and until all vapors and spray mists are exhausted. Individuals with a history of lung or breathing problems or prior reaction to isocyanate should not use or be exposed to this product. DO NOT permit anyone without protection in the painting area. Follow the respirator manufacturer's directions for respirator use.

Ventilation: Provide sufficient ventilation in volume and pattern to keep contaminants below applicable OSHA requirements.

Protective clothing: Neoprene gloves and coveralls are recommended.

Eye protection: Desirable in all industrial situations. Include splashguards or side shields.

Precautions to be taken in handling and storing: Observe label precautions. Keep away from heat, sparks and flame. Close container after use. Ground containers when pouring. Wash thoroughly after handling and before eating or smoking. Do not store above 120°F.

Other precautions: Do not sand, flame cut, braze or weld dry coating without a NIOSH/MSHA approved respirator or appropriate ventilation.

SECTION 10 – OTHER INFORMATION

Section 313 Supplier Notification: The chemicals listed below with percentages are subject to the reporting requirements of Section 313 of the Emergency Planning and Right-To-Know Act of 1986 and of 40 CFR 372.

Product Code: PRO-SPRAY A-512-2, A-512-18 2.1 VOC Primer Activator

Homopolymer of Hexamethylene Diisocyanate (40-50%), 1,6-Hexamethylene Diisocyanate (<0.1%), Parachlorobenzotrifluoride (50-60%)			
Gallon Weight:	10.46	Solvent Density:	Heavier than air
% Solids by Weight:	45.00	H: 2 F: 2 R: 1	
% Solids by Volume:	N/E	Flash Point:	109°F
V.O.C lb Gal:	5.753	OSHA Storage:	2
V.O.C grams:	689		
V.O.C lb gal less Water & Exempt:	0.20		
V.O.C grams pl less Water & Exempt:	24		

Product Code: PRO-SPRAY ICA-799 Extra Slow Activator

T Homopolymer of Hexamethylene Diisocyanate (40-50%), Solvent naphtha (petroleum) light aromatic (30-40%), 2-butoxyethyl acetate(15-25%), 1,6-Hexamethylene diisocyanate (.1-1%).

Gallon Weight:	8.31 lb	Solvent Density:	Heavier than air
% Solids by Weight:	44.5	H: 3 F: 3 R: 1	
% Solids by Volume:	39.1	Flash Point:	70°F
V.O.C AP lb Gal:	4.61	OSHA Storage:	1C
V.O.C AP grams:	552.8		
V.O.C LE lb gal less Water & Exempt:	4.61		
V.O.C LE grams pl less Water & Exempt:	552.8		

Product Code: PRO-SPRAY ICA-800 Slow/Low bake Activator

Homopolymer of Hexamethylene Diisocyanate (40-50%), Solvent naphtha (petroleum) light aromatic(15-25%), n-Butyl Acetate(1-5%), 2-butoxyethyl acetate(15-25%), 1,6-Hexamethylene diisocyanate (.1-1%), xylene(10-20%), ethyl benzene(1-5%).

Gallon Weight:	8.26 lb	Solvent Density:	Heavier than air
% Solids by Weight:	43.5	H: 3 F: 3 R: 1	
% Solids by Volume:	38.0	Flash Point:	70°F
V.O.C AP lb Gal:	4.67	OSHA Storage:	1C
V.O.C AP grams:	559.4		
V.O.C LE lb gal less Water & Exempt:	4.67		
V.O.C LE grams pl less Water & Exempt:	559.4		

Product Code: PRO-SPRAY ICA-801 Normal Activator

Homopolymer of Hexamethylene Diisocyanate (40-50%), Solvent naphtha (petroleum) light aromatic (15-25%), n-Butyl Acetate (15-25%), 2-butoxyethyl acetate (5-15%), 1,6-Hexamethylene diisocyanate (.1-1%), xylene (1-5%), ethyl benzene (.1-1%).

Gallon Weight:	8.25 lb	Solvent Density:	Heavier than air
% Solids by Weight:	43.5	H: 3 F: 3 R: 1	
% Solids by Volume:	37.9	Flash Point:	70°F
V.O.C AP lb Gal:	4.66	OSHA Storage:	1C
V.O.C AP grams:	558.2		
V.O.C LE lb gal less Water & Exempt:	4.66		
V.O.C LE grams pl less Water & Exempt:	558.2		

Product Code: PRO-SPRAY ICA-802 Express Activator

Homopolymer of Hexamethylene Diisocyanate (40-50%), Solvent naphtha (petroleum) light aromatic(1-5%), n-Butyl Acetate(15-25%), Isophrone Diisocyanate homopolymer (5-10%), Xylene(20-30%), Ethyl Benzene (5-10%), 1,6-Hexamethylene diisocyanate (.1-1%), Isophorone diisocyanate (.1-1%).

Gallon Weight:	8.18 lb	Solvent Density:	Heavier than air
% Solids by Weight:	42.8	H: 3 F: 3 R: 1	
% Solids by Volume:	36.7	Flash Point:	70°F
V.O.C AP lb Gal:	4.68	OSHA Storage:	1C
V.O.C AP grams:	560.6		
V.O.C LE lb gal less Water & Exempt:	4.68		
V.O.C LE grams pl less Water & Exempt:	560.6		

Product Code: PRO-SPRAY ICA-803 MS Rapid Activator

Homopolymer of Hexamethylene Diisocyanate 20-30%), Isophorone diisocyanate homopolymer (10-20%), Solvent naphtha (petroleum) light aromatic(1-5%), n-Butyl Acetate(20-30%), methyl isobutyl ketone(20-30%), Trimethylbenzene(1-5%), 1,6-Hexamethylene diisocyanate (.1-1%), Isophorone diisocyanate (.1-1%)

Gallon Weight:	8.05	Solvent Density:	Heavier than air
% Solids by Weight:	42.85	H: 3 F: 3 R: 1	
% Solids by Volume:	N/E	Flash Point:	57°F
V.O.C lb Gal:	4.60	OSHA Storage:	1B
V.O.C grams:	551		
V.O.C lb gal less Water & Exempt:	4.60		
V.O.C grams pl less Water & Exempt:	551		

Product Code: PRO-SPRAY PCA-350 3-1 HS Hardener Medium

Homopolymer of Hexamethylene Diisocyanate (70-80%), Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Methyl amyl Ketone, Xylene (1-5%), pseudocumene, 1,6-Hexamethylene diisocyanate (.1-1%).

Gallon Weight:	8.69 lb	Solvent Density:	Heavier than air
% Solids by Weight:	69.0	H: 3 F: 3 R: 1	
% Solids by Volume:	61.9	Flash Point:	88°F
V.O.C AP lb Gal:	2.69	OSHA Storage:	1C
V.O.C AP grams:	322.7		
V.O.C LE lb gal less Water & Exempt:	2.69		
V.O.C LE grams pl less Water & Exempt:	322.7		

Product Code: PRO-SPRAY PCA-351 3-1 HS Hardener Fast

Homopolymer of Hexamethylene Diisocyanate (70-80%), Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Methyl amyl Ketone, Xylene (1-5%), pseudocumene, 1,6-Hexamethylene diisocyanate (.1-1%).

Gallon Weight:	8.75 lb	Solvent Density:	Heavier than air
% Solids by Weight:	69.0	H: 3 F: 3 R: 1	
% Solids by Volume:	62.4	Flash Point:	88°F
V.O.C AP lb Gal:	2.71	OSHA Storage:	1C
V.O.C AP grams:	324.9		
V.O.C LE lb gal less Water & Exempt:	2.71		
V.O.C LE grams pl less Water & Exempt:	324.9		

Product Code: PRO-SPRAY PCA-352 3-1 HS Hardener Express

Homopolymer of Hexamethylene Diisocyanate (70-80%), Isophorone Diisocyanate homopolymer (5-10%), Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Methyl amyl Ketone, Xylene (1-5%), pseudocumene, 1,6-Hexamethylene diisocyanate (.1-1%), Isophorone Diisocyanate (<0.1%).

Gallon Weight:	8.80 lb	Solvent Density:	Heavier than air
% Solids by Weight:	68.1	H: 3 F: 3 R: 1	
% Solids by Volume:	61.8	Flash Point:	88°F
V.O.C AP lb Gal:	2.81	OSHA Storage:	1C
V.O.C AP grams:	336.5		
V.O.C LE lb gal less Water & Exempt:	2.81		
V.O.C LE grams pl less Water & Exempt:	336.5		

Product Code: PRO-SPRAY PCA-353-2, 353-25 3-1 HS Hardener Express Plus

Homopolymer of Hexamethylene Diisocyanate (70-80%), Isophorone Diisocyanate homopolymer (5-10%), Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Methyl amyl Ketone, Xylene (1-5%), pseudocumene, 1,6-Hexamethylene diisocyanate (.1-1%), Isophorone Diisocyanate (<0.1%).

Gallon Weight:	8.80 lb	Solvent Density:	Heavier than air
% Solids by Weight:	68.1	H: 3 F: 3 R: 1	
% Solids by Volume:	61.8	Flash Point:	88°F
V.O.C AP lb Gal:	2.81	OSHA Storage:	1C
V.O.C AP grams:	336.5		
V.O.C LE lb gal less Water & Exempt:	2.81		
V.O.C LE grams pl less Water & Exempt:	336.5		

Product Code: PRO-SPRAY PCA-551-2, -25 2.1 VOC Activator Slow

Homopolymer of Hexamethylene Diisocyanate (40-50%), 2-Butoxyethyl Acetate (5-10%), Parachlorobenzotrifluoride (PCBTF) (40-50%), 1, 6-Hexamethylene Diisocyanate (0.1-1%)

Gallon Weight:	10.13	Solvent Density:	Heavier than air
% Solids by Weight:	50.00	H: 2 F: 2 R: 1	
% Solids by Volume:	N/av	Flash Point:	102°F
V.O.C. AP lb Gal:	0.61	OSHA Storage:	2
V.O.C. AP g/l:	73		
V.O.C LE lb gal less Water & Exempt:	1.01		
V.O.C LE g/l less Water & Exempt:	121		

Product Code: PRO-SPRAY PCA-552-2, -25 2.1 VOC Activator Medium

Homopolymer of Hexamethylene Diisocyanate (40-50%), n-Butyl Acetate (1-5%), Parachlorobenzotrifluoride (PCBTF) (40-50%), 1, 6-Hexamethylene Diisocyanate (0.1-1%)

Gallon Weight:	10.39	Solvent Density:	Heavier than air
% Solids by Weight:	50.00	H: 2 F: 3 R: 1	
% Solids by Volume:	N/av	Flash Point:	78°F
V.O.C. AP lb Gal:	0.21	OSHA Storage:	1C
V.O.C. AP g/l:	25		
V.O.C LE lb gal less Water & Exempt:	0.86		
V.O.C LE g/l less Water & Exempt:	103		

Product Code: PRO-SPRAY PCA-553-2, -25 2.1 VOC Activator Fast

Homopolymer of Hexamethylene Diisocyanate (40-50%), Homopolymer of Isophorone Diisocyanate (5-10%), n-Butyl Acetate (5-10%), Parachlorobenzotrifluoride (PCBTF) (40-50%), 1, 6-Hexamethylene Diisocyanate (0.1-1%), Isophorone Diisocyanate (<0.1%)

Gallon Weight:	10.07	Solvent Density:	Heavier than air
% Solids by Weight:	50.60	H: 2 F: 3 R: 1	
% Solids by Volume:	N/av	Flash Point:	78°F
V.O.C. AP lb Gal:	0.54	OSHA Storage:	1C
V.O.C. AP g/l:	65		
V.O.C LE lb gal less Water & Exempt:	1.68		
V.O.C LE g/l less Water & Exempt:	202		

Product Code: PRO-SPRAY PCA-951 2.1 Fast Clearcoat Activator

Homopolymer of Hexamethylene Diisocyanate (20-30%), Isophorone Diisocyanate homopolymer (5-10%), Aromatic Hydrocarbons (1-5%), n-butyl Acetate (5-10%), Parachlorobenzotrifluoride (PCBTF) (50-60%), 1,6-Hexamethylene Diisocyanate (<0.1%), Isophorone Diisocyanate (<0.1%).

Gallon Weight:	10.06 lb	Solvent Density:	Heavier than air
% Solids by Weight:	37.16	H: 2 F: 3 R: 0	
% Solids by Volume:	n/av	Flash Point:	78°F
V.O.C AP lb Gal:	1.02	OSHA Storage:	1C
V.O.C AP grams:	122		
V.O.C LE lb gal less Water & Exempt:	1.93		
V.O.C LE grams pl less Water & Exempt:	231		

Product Code: PRO-SPRAY PCA-952 Slow Clear Activator

Homopolymer of Hexamethylene Diisocyanate (30-40%), 2-Butoxyethyl Acetate (1-5%), Parachlorobenzotrifluoride (PCBTF) (50-60%), Xylene (5-10%), 1,6-Hexamethylene Diisocyanate (<0.1%).

Gallon Weight:	10.07 lb	Solvent Density:	Heavier than air
% Solids by Weight:	37.5	H: 2 F: 3 R: 0	
% Solids by Volume:	n/av	Flash Point:	79°F
V.O.C AP lb Gal:	1.01	OSHA Storage:	1C
V.O.C AP grams:	121		
V.O.C LE lb gal less Water & Exempt:	1.89		
V.O.C LE grams pl less Water & Exempt:	226		

Product Code: PRO-SPRAY PCA-953 2.1 Fast Clearcoat Activator

Homopolymer of Hexamethylene Diisocyanate (30-40%), 2-Butoxyethyl Acetate (5-10%), Methyl Amyl Ketone (1-5%), Parachlorobenzotrifluoride (PBCTF) (50-60%), 1,6-Hexamethylene Diisocyanate (<0.1%).

Gallon Weight:	10.08 lb	Solvent Density:	Heavier than air
% Solids by Weight:	40	H: 2 F: 2 R: 0	
% Solids by Volume:	n/av	Flash Point:	102°F
V.O.C AP lb Gal:	1.01	OSHA Storage:	2
V.O.C AP grams:	121		
V.O.C LE lb gal less Water & Exempt:	1.83		
V.O.C LE grams pl less Water & Exempt:	219		

Product Code: PRO-SPRAY PSC-4000-2, PSC-4000-5 3:1 RAPID CLEAR

Hydroxy Acrylic Resin I, Acetone (40-50%), Parachlorobenzotrifluoride (PCBTF) (20-30%), 2-butoxyethyl acetate (1-5%), Methyl Amyl Ketone (1-5%), Propionic Acid (10-20%).

Gallon Weight:	7.59 lb	Solvent Density:	Heavier than air
% Solids by Weight:	37.11	H: 2 F: 3 R: 0	
% Solids by Volume:	n/av	Flash Point:	0°F
V.O.C AP lbs/Gall:	1.74	OSHA Storage:	1B
V.O.C AP g/l	208		
V.O.C LE lb gal less Water & Exempt:	3.23		
V.O.C LE grams pl less Water & Exempt:	387		

Product Code: PRO-SPRAY PSC-7000-2, PSC-7000-5 HI-TEMP GLAMOUR CLEARCOAT

Hydroxy Acrylic Resin F, Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Propylene Glycol Monomethyl Ether Acetate, 2-butoxyethyl acetate, Xylene (1-5%), Acetone (13%).

Gallon Weight:	7.97 lb	Solvent Density:	Heavier than air
% Solids by Weight:	44.64	H: 2 F: 3 R: 0	
% Solids by Volume:	39.0	Flash Point:	0°F
V.O.C AP lbs/Gall:	3.39	OSHA Storage:	1B
V.O.C AP g/l	406.4		
V.O.C LE lb gal less Water & Exempt:	4.01		
V.O.C LE grams pl less Water & Exempt:	480.9		

Product Code: PRO-SPRAY PSC-8000-2, PSC-8000-5 H.S CLEARCOAT

Hydroxy Acrylic Resin E, Polyester Resin D, Solvent naphtha (petroleum) light aromatic (1-5%), n-Butyl Acetate (30-40%), 2-butoxyethyl acetate (1-5%), Xylene (1-5%), Acetone (8.2%).

Gallon Weight:	8.23 lb	Solvent Density:	Heavier than air
% Solids by Weight:	52.11	H: 2 F: 3 R: 0	
% Solids by Volume:	44.2	Flash Point:	0°F
V.O.C AP lb Gal:	3.28	OSHA Storage:	1B
V.O.C AP grams pl:	393.6		
V.O.C LE lb gal less Water & Exempt:	3.63		
V.O.C LE grams pl less Water & Exempt:	434.9		

Product Code: PRO-SPRAY PSC-9000-2, PSC-9000-5 3 – 1 CLEARCOAT

Hydroxy Acrylic Resin D, Hydroxy Acrylic Resin J, Polyester Resin E, Solvent naphtha (petroleum) light aromatic, n-Butyl Acetate, Propylene Glycol Monomethyl Ether Acetate, 2-butoxyethyl acetate, Xylene (1-5%), Acetone (37.4%).

Gallon Weight:	7.76 lb	Solvent Density:	Heavier than air
% Solids by Weight:	43.92	H: 2 F: 3 R: 0	
% Solids by Volume:	36.5	Flash Point:	0°F
V.O.C AP lbs/Gall:	1.45	OSHA Storage:	1B
V.O.C AP g/l	173.3		
V.O.C LE lb gal less Water & Exempt:	2.59		
V.O.C LE grams pl less Water & Exempt:	309.9		

Product Code: PRO-SPRAY PSC-9100-2, PSC-9100-5 2.1 VOC GLAMOUR CLEARCOAT

Hydroxy Acrylic Resin G, Hydroxy Acrylic Resin H, Acetone (10-20%), n - Butyl Acetate (1-5%), 2-butoxyethyl acetate (1-5%), Methyl Amyl Ketone (1-5%), Parachlorobenzotrifluoride (PCBTF) (20-30%), Propionic Acid (5-10%)

Gallon Weight:	8.45 lb	Solvent Density:	Heavier than air
% Solids by Weight:	40.44	H: 2 F: 3 R: 0	
% Solids by Volume:	n/av	Flash Point:	0°F
V.O.C AP lbs/Gall:	1.38	OSHA Storage:	1B
V.O.C AP g/l	165		
V.O.C LE lb gal less Water & Exempt:	2.04		
V.O.C LE grams pl less Water & Exempt:	244		

NOTE: When properly mixed with activator VOC LE Less Water & Exempts as applied: 2.1 lbs/gal or <250 g/l

Product Code: PRO-SPRAY PSC-9200-2, PSC-9200-5, PSC-9200-25 2.1 VOC PRODUCTION CLEAR

Hydroxy Acrylic Resin G, Polyester Resin D, Acetone (40-50%), n - Butyl Acetate (1-5%), Parachlorobenzotrifluoride (PCBTF) (20-30%).

Gallon Weight:	8.19 lb	Solvent Density:	Heavier than air
% Solids by Weight:	32.31	H: 2 F: 3 R: 0	
% Solids by Volume:	n/av	Flash Point:	0°F
V.O.C AP lbs/Gall:	0.81	OSHA Storage:	1B
V.O.C AP g/l	97		
V.O.C LE lb gal less Water & Exempt:	2.02		
V.O.C LE grams pl less Water & Exempt:	242		

NOTE: When properly mixed with activator VOC LE Less Water & Exempts as applied: 2.1 lbs/gal or <250 g/l

Product Code: PRO-SPRAY PSC-9500-5 2.1 VOC HYPER CLEAR

Acetone (10-20%), n - Butyl Acetate (1-5%), Parachlorobenzotrifluoride (PCBTF) (20-30%), Propionic Acid n-butyl Ester (10-20%), Proprietary Resins

Gallon Weight:	8.40 lb	Solvent Density:	Heavier than air
% Solids by Weight:	43.73	H: 2 F: 3 R: 0	
% Solids by Volume:	N/E	Flash Point:	0°F
V.O.C AP lbs/Gall:	1.49	OSHA Storage:	1B
V.O.C AP g/l	178		
V.O.C LE lb gal less Water & Exempt:	2.10		
V.O.C LE grams pl less Water & Exempt:	250		

NOTE: When properly mixed with activator and Reducer VOC LE Less Water & Exempts as applied: <2.1 lbs/gal or <250 g/l

Product Code: PRO-SPRAY BCA-100 Activator for 3.5 VOC Basecoat

Homopolymer of Hexamethylene Diisocyanate (25-35%), n-Butyl Acetate (1-5%), Parachlorobenzotrifluoride (PBCTF) (50-60%), 1,6-Hexamethylene Diisocyanate (<0.1%).

Gallon Weight:	10.59 lb	Solvent Density:	Heavier than air
% Solids by Weight:	30	H: 2 F: 3 R: 1	
% Solids by Volume:	32.8	Flash Point:	78°F
V.O.C AP lb Gal:	1.01	OSHA Storage:	1C
V.O.C AP grams:	121		
V.O.C LE lb gal less Water & Exempt:	0.6		
V.O.C LE grams pl less Water & Exempt:	72		