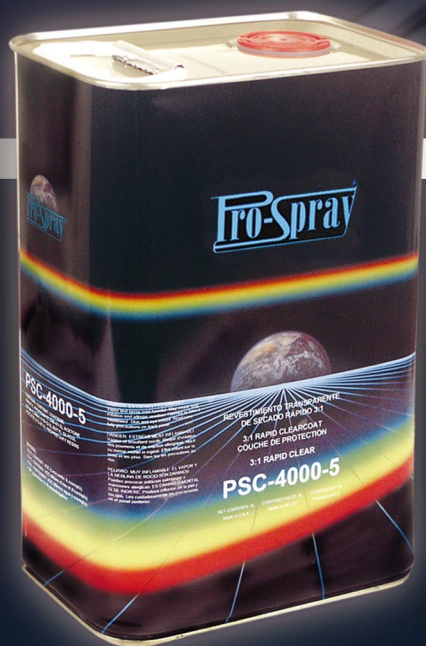


EUROPEAN ENGINEERED FOR SPEED AND BEAUTY



Part of a Family of Premium
Pro-Spray Clearcoats

Pro-Spray® PSC-4000™ 3:1 Rapid Clear

Close your eyes and imagine the perfect clearcoat. Does it increase your productivity? Is it deep, rich and glossy from the gun? Does it lay like glass?

Open your eyes to Pro-Spray PSC-4000 3:1 Rapid Clear. Beautiful and fast, it's the muscle car of clears.

The Ultimate in European Technology and Value — Pro-Spray® European Refinishing Automotive Finishes

Fro-Spray®
EUROPEAN AUTOMOTIVE FINISHES

600 Nova Drive SE • Massillon, Ohio • USA • 44646
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www.prosprayfinishes.com

SAFETY

Before using Pro-Spray® products, read all safety warnings, tech data sheets and MSDS. For professional use only by trained painters. Not for sale or use by the general public.

SUBSTRATES

Should only be applied to properly flashed solid color/metallic or pearlescent basecoats. Allow final coat to dry for 15-30 minutes before applying. Extend basecoat dry time to 30 minutes when applying several base coats and/or in cooler shop conditions. Mask the entire vehicle to prevent overspray from sticking.

PSC-4000™ 3:1 RAPID CLEAR

MIXING

Stir thoroughly and strain before using.

PSC-4000 Clearcoat 3 parts
ICA-799/800/801/802/803 Activator 1 part
No further thinning required

GUN SETUPS

Conventional	HVLP
SIPHON FEED: 1.3 mm - 1.4 mm	SIPHON FEED: 1.2 mm - 1.4 mm
GRAVITY FEED: 1.3 mm - 1.4 mm	GRAVITY FEED: 1.2 mm - 1.4 mm

AIR PRESSURE

Conventional	
SIPHON FEED:	22 - 32 psi @ the gun
GRAVITY FEED:	22 - 32 psi @ the gun
HVLP	6 - 10 psi @ the gun

APPLICATION

2 full wet coats - allow to flash for approximately 3-5 minutes between coats.

FLASH/DRY TIMES (AIR DRY)

Flash between Coats:	3 - 5 minutes
Dust Free:	5 - 10 minutes
Time to Handleable (Polish):	2 hours with ICA-803 Rapid Activator
Time to Through Dry:	Overnight

(Dry and cure times are dependent on air movement, temperature and film builds.)

FLASH/DRY TIMES (FORCE DRY)

Flash before Force Dry:	5 minutes
Cycle Time:	15 - 20 minutes at 60°C / 140°F metal temperature
Handle / Sand & Polish:	After full cool down

(Dry and cure times are dependent on air movement, temperature and film builds.)

INFRARED DRY

Refer to the infrared manufacturer's guide for setup recommendations.

POLISHING

Sanding:	Use 1500 grit wet or finer. Or use 1500 DA or finer.
Compounding:	Use finishing compound. Apply a thin ribbon of material to the area to be polished. Use a double-sided wool polishing pad or a foam pad. Maintain air polisher or variable speed buffer at 1800-3000 rpm. Remove excess finishing compound with a clean, soft cloth prior to applying finishing polish.