



AM-1550™ 2K Primer / AM-1551™ 2K Sealer

AM-1550™ 2K Primer - Gray is a fast-build, two-part urethane primer that is ideal for use on properly prepared bare substrates, sanded OE finishes as well as properly prepared body fillers. AM-1550 provides outstanding fill, leveling and sanding properties.

AM-1551™ 2K Sealer - Gray is designed for “wet-on-wet” applications. AM-1551™ provides excellent flow and leveling as well as excellent topcoat holdout. AM-1551 also has an easy to use mix ratio and can be used for a variety of refinish applications.



Mix as directed below. Stir thoroughly and strain before spraying.

- 4 Parts **AM-1550** 2K Primer or **AM-1551** 2K Sealer
- 1 Part **AM-1554** Activator

Note: Do not add accelerator to AM-1551 2K Sealer



APPLICATION:

PRIMER (**AM-1550**) 2 - 3 wet coats
SEALER (**AM-1551**) 1 - 2 wet coats

Note: A quality etch primer should be used for bare metal areas.



FLASH TIME:

5 - 10 minutes between coats (@ 77°F / 25° C)

DRY TIME:

- Air Dry: 1 hour per coat
- Baking: 15 minutes at 140°F / 60° C metal temperature.



POT LIFE:

PRIMER (**AM-1550**) 2 hrs (@ 72°F / 22° C)
SEALER (**AM-1551**) 1 - 2 hrs (@ 72°F / 22° C)



SURFACE PREPARATION:

1. Clean and dry the repair area.
2. Sand surface with P120—P180 grit abrasive.
3. Remove all sanding debris with ICR-0020™, ICR-0014™, ICR-1402™ or ICR-0010™ aerosol.
4. Wipe completely dry with a clean, lint-free cloth.



PHYSICAL PROPERTIES:

PRIMER (**AM-1550**)

VOC (RTS): 4.1/gal, 493 grams/litre

Recommended Dried Film Thickness: 2.0 mils

SEALER (**AM-1551**)

VOC (RTS): 4.6/gal, 550 grams/litre

Recommended Dried Film Thickness: 2.0 mils



GUN SET-UP:

PRIMER (**AM-1550**) High Efficiency & HVLP:
1.4mm - 1.6mm
SEALER (**AM-1551**) High Efficiency & HVLP:
1.3mm - 1.4mm



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for organic vapors. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



AIR PRESSURE:

High Efficiency: 15 - 29 psi at the gun
HVLP: 8 - 10 psi at the cap