

Product Description PSC-4000™ 3:1 Rapid Clear is a fast drying, high gloss clear ideal for use on single panel, or multi-panel vehicle refinishing. It provides excellent gloss, DOI, and UV protection over Pro-Spray basecoats. PSC-4000 has outstanding dry times, a simple mixing ratio, and polishes easily when necessary. This is an outstanding option for cooler environments where productivity is required.

Components



Clear **PSC-4000**
Activators **ICA Series 799-803**

Substrates

- Pro-Spray Basecoats
- R-6028 Basecoat Blender
- Sanded OE Clearcoat

Surface Preparation

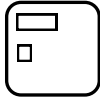


Mask entire vehicle to eliminate unwanted overspray.

Mix Ratio

Refer to "Pro-Spray Activator Selection Guide".

Clear **3 Parts**
Activator **1 Part**



Pot Life @ 72°F / 22.2°C



1 hour

Viscosity @ 72°F / 22.2°C

12–13 secs DIN4

Gun Set Up



High Efficiency **HVLP**
1.2mm–1.4mm 1.2mm–1.4mm

Air Pressure



High Efficiency **HVLP**
15–29psi 6–10 psi max
@ the gun @ the cap

NOTE: Refer to individual gun manufacturer for proper spray gun setting.

Application



2–3 full wet coats.
Allow 3–5 minutes flash between coats.

3:1 Rapid Clear PSC-4000

Flash/Dry Times @ 72°F / 22.2°C



Air Dry

Flash between coats: 3–7 minutes

Dust free: 5–10 minutes

Time to assemble: 2 hours

Force Dry

Flash before Force Dry: No flash required

Cycle Time: 20 minutes @ 120°F/50°C

metal temperature.

Handle/Sand & Polish: After full cool down.

(Dry and cure times are dependent on air movement, temperature and film builds.)

Infrared Dry

Refer to the infrared manufacturer's guide for setup recommendations.

Blending

Use of ICR-1401™ Fadeout Thinner may be used to fade out the edge of the clearcoat; follow procedures outlined in Technical Data Sheet *TDSNR/ICR1401*. AB-1005-12™ Aerosol Blender may also be used for blending. Please refer to TDSLVB1005 for application procedure.

Polishing



Sanding

Use 2000 grit wet or finer. Or use 2000 DA or finer.

Compounding

Use finishing compound. Apply a thin ribbon of material to the area to be polished. Use a double-sided wool polishing pad or a foam pad. Maintain air polisher or variable speed buffer at 1500–2000 rpm. Remove excess finishing compound with a clean, soft cloth prior to applying finishing polish.

Special Notes / Clean Up



Clean Up Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

Physical Data

VOC (RTS) per U.S. Gal	4.3 lbs (maximum)
Recommended Dry Film Thickness	2.0 mils minimum after sand/polish
Total Solids by Weight (RTS)	38.6%
Coverage - Sq. Ft. /100 ml (RTS)	7.22

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Pro-Spray products until the Material Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on Material Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.