



AM-1550™ 2K PRIMER - Gray

AmTech's AM-1550™ 2K Primer is a fast build, two part urethane primer that is ideal for use on properly prepared bare substrates, sanded OE finishes as well as properly prepared body fillers. AM-1550 provides outstanding leveling and sanding properties.



Mix as directed below. Stir thoroughly and strain before spraying.

- 4 Parts AM-1550 2K Primer
- 1 Part AM-1554 Activator



APPLICATION:

2 - 3 wet coats

Note: A quality etch primer should be used for bare metal areas.



FLASH TIME:

5 - 10 minutes between coats (@ 77°F / 25° C)

DRY TIME:

- Air Dry: 1 hour per coat
- Baking: 15 minutes at 140°F / 60° C metal temperature.



POT LIFE:

2 hours (@ 72°F / 22° C)



SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



PHYSICAL PROPERTIES:

- VOC: 4.1/gal, 493 grams/litre
- Recommended Dried Film Thickness: 2.0 mils



GUN SET-UP:

High Efficiency: 1.4mm - 1.6mm

HVLP: 1.4mm - 1.6mm



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for organic vapors. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



AIR PRESSURE:

High Efficiency: 15 - 29 psi at the gun

HVLP: 8 - 10 psi at the cap