



AM-1551™ 2K Sealer - Gray

AmTech's AM-1551™ 2K Sealer - Gray is designed for "wet on wet" applications. AM-1551™ provides excellent flow and leveling as well as excellent topcoat holdout. AM-1551 also has an easy to use mix ratio and can be used for a variety of refinish applications.



Mix as directed below. Stir thoroughly and strain before spraying.

- 4 Parts AM-1551 2K Sealer - Gray
- 1 Part AM-1554 Activator

Note: Do not add accelerator to AM-1551 2K Sealer



APPLICATION:

1 - 2 wet coats

Note: A quality etch primer should be used for bare metal.



FLASH TIME: (@ 77°F / 25° C)

- 5 - 10 minutes between coats

Top Coat:

- 10 - 30 Minutes

DRY TIME:

- Baking: 15 minutes at 140°F / 60° C metal temperature.



POT LIFE:

1 - 2 hours (@ 72°F / 22° C)



SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



PHYSICAL PROPERTIES:

- VOC (RTS): 4.6/gal,
- Recommended Dried Film Thickness: 2.0 mils



GUN SET-UP:

High Efficiency: 1.3mm - 1.4mm

HVLP: 1.3mm - 1.4mm



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for organic vapors. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



AIR PRESSURE:

High Efficiency: 15 - 29 psi at the gun

HVLP: 8 - 10 psi at the cap