



AM-2200™ 2.1 VOC EUROCLEAR

AmTech AM-2200™ 2.1 VOC EUROCLEAR is an advanced European technology clearcoat system designed to maximize performance and turnaround in low VOC regulated areas. AM-2200 increases production by providing excellent flow and leveling, provide quick high-build coverage, fast dry times and great gun finish. Use AmTech AM-2200 2.1 VOC EUROCLEAR on spot, panel, multi-panel and overall refinish jobs.



Mix as directed below. Stir thoroughly and strain before spraying.

- 2 Parts AM-2200 2.1 VOC EUROCLEAR
- 1 Part Activator
 - AM-2265 Fast (55° - 70°F / 13° - 21°C)
 - AM-2275 Medium (70° - 85°F / 21° - 29°C)
 - AM-2285 Slow (85°F + / 29°C +)
- Up 10% Compliant Thinner



APPLICATION:
2 full coats



FLASH TIME:
5—15 minutes between coats (@ 72°F / 22° C)



POT LIFE:
2 hours (@ 72°F / 22° C)

DRY TIME:

- Out of Dust: 40 Minutes
- Dry to Polish: 2-6 hours
- Bake: 40 minutes at 140°F / 60° C



SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



PHYSICAL PROPERTIES:

- VOC: 2.1/gal, 240 grams/litre
- Theoretical Coverage: 600 sq. ft. @ 2.0 mil
- Recommended Dried Film Thickness: 2.0 mils
- Weight Solids (RTS) 37.5%
- Volume Solids (RTS) 33.5%



GUN SET-UP:

High Efficiency: 1.2mm—1.4mm
HVLP: 1.2mm—1.4mm



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



AIR PRESSURE:

High Efficiency: 15—30 psi at the gun
HVLP: 6—10 psi at the cap