

Transparent Wet-on-Wet Sealer
EBA-50

Technical Support: 1-800-776-0933

Product Description EBA-50™ Transparent Wet-on-Wet Sealer is a semi-opaque clear sealer that is great for filling minor sand scratches and will dry to a semi-gloss sheen. Due to EBA-50 not being fully transparent, it is not to be used as a wet-bed blending agent.

Components



Activators **EBA-50**
Thinners **ICA Series 799–803**
ICR Series 1692–1695

Substrates

- Sanded OE finish in good condition
- Prospray DTM Primer
- Prospray 2K Urethane Primer

Surface Preparation



Clean and dry the surface. Sand surface with P220–P360 grit abrasive. Remove all sanding debris with ICR-1402™ or ICR-0014™.

Mix Ratio

Refer to "Prospray Activator Selection Guide".

Mixed Color
Activator  **3 Parts**
Thinner  **1 Part**
2 Part

Pot Life @ 72°F / 22.2°C



1 hour

Viscosity @ 72°F / 22.2°C

17–18 secs DIN4

Gun Set Up



High Efficiency **HVLP**
1.2mm–1.4mm 1.2mm–1.4mm

Air Pressure



High Efficiency **HVLP**
15–29psi 6–10 psi max
@ the gun @ the cap

NOTE: Refer to individual gun manufacturer for proper spray gun setting.

Application



One medium wet coat.
Allow 5–10 minutes flash before top coating.

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Flash / Dry Times @ 72°F / 22.2°C



Flash	N/A
Air Dry	Maximum of 1 hour from activation
Baking	20 minutes @ metal temperature of 140°F/60°C
Short Wave	N/A

Recoating

Apply topcoat within one hour of activation for wet-on-wet use. If longer than one hour, allow to dry overnight or force dry. The sealer must be sanded with P800 before applying topcoat.

Topcoating

Prospray 2K Single Stage or Prospray Solvent Basecoat/Clearcoat.

Special Notes / Clean Up



Clean Up Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

Physical Data

VOC (RTS) per U.S. Gal	4.60 lbs
Recommended Dry Film Thickness	1.0–1.5 mils
Total Solids by Weight (RTS)	43.83%
Coverage - Sq. Ft. /100 ml (RTS)	8.3

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Prospray products until the Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on the Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.