



## AM-1250™ DTM PRIMER

AmTech's AM-1250™ DTM Primer is a fast drying, 2.1 VOC compliant, direct to metal primer that is ideal for use on properly prepared bare substrates, sanded OE finishes as well as properly prepared body fillers. AM-1250 provides excellent adhesion to bare metal and has outstanding leveling and sanding properties.



Mix as directed below. Stir thoroughly and strain before spraying.

- 4 Parts AM-1250 DTM Primer
- 1 Part AM-1254 Activator



### APPLICATION:

2 - 3 medium wet coats

**Note:** DO NOT apply AM-1250 over Etch Primer.



### FLASH TIME:

5 - 10 minutes between coats (@ 72°F / 22° C)

### DRY TIME:

- Air Dry: 1 hour
- Baking: 15 minutes at 140°F / 60° C metal temperature.



### POT LIFE:

2 hours (@ 72°F / 22° C)



### SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



### PHYSICAL PROPERTIES:

- VOC: 2.1/gal, 420 grams/litre
- Recommended Dried Film Thickness: 2.0 mils



### GUN SET-UP:

High Efficiency: 1.4mm - 1.6mm

HVLP: 1.4mm - 1.6mm



### HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for organic vapors. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



### AIR PRESSURE:

High Efficiency: 15 - 29 psi at the gun

HVLP: 8 - 10 psi at the cap