



## AM-4400™ EUROCLEAR 4.4 VOC

**AmTech AM-4400™ EUROCLEAR 4.4 VOC** is an advanced European technology clearcoat system designed to maximize performance and turnaround. AM-4400 increases production by providing excellent flow and leveling, provide quick high-build coverage, fast dry times and great gun finish. Use AmTech AM-4400 EUROCLEAR 4.4 VOC on spot, panel, multi-panel and overall refinish jobs.



**2:1**

Mix as directed below. Stir thoroughly and strain before spraying.

- 2 Parts AM-4400 EUROCLEAR 4.4 VOC
- 1 Part Activator

AM-4465 Fast (55° - 70°F / 13° - 21°C)

AM-4475 Medium (70° - 85°F / 21° - 29°C)

AM-4485 Slow (85°F + / 29°C +)



### APPLICATION:

2 full coats



### FLASH TIME:

5 - 15 minutes between coats (@ 72°F / 22° C)

### DRY TIME:

- Out of Dust: 40 Minutes
- Dry to Polish: **12 - 24 hours**
- Bake: 40 minutes at 140°F / 60° C



### POT LIFE:

2 hours (@ 72°F / 22° C)



### SURFACE PREPARATION:

1. To protect from overspray, mask areas not being refinished.
2. Apply basecoat color according to manufacturer's directions. Follow all instructions for mixing, application and dry times.



### PHYSICAL PROPERTIES:

- VOC: 4.4/gal
- Theoretical Coverage: 600 sq. ft. @ 2.0 mil
- Recommended Dried Film Thickness: 2.0 mils



### GUN SET-UP:

High Efficiency: 1.2mm—1.4mm

HVLP: 1.2mm—1.4mm



### HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Wear a properly fitting NIOSH/MSHA approved respirator (TC-19C or equivalent) for isocyanates. Follow the respirator manufacturer's directions for use. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. AmTech products are for industrial use by professional, trained painters.



### AIR PRESSURE:

High Efficiency: 15—30 psi at the gun

HVLP: 6—10 psi at the cap