

**H.S. Primer Surfacer
A-300**

Technical Support: 1-800-776-0933

Product Description A-300™ H.S. Primer Surfacer is a premium, two-component acrylic urethane primer formulated with advanced resin to provide excellent build, filling capabilities and color holdout, superior intercoat adhesion, fast dry times and better overnight cure through. A-300 H.S. Primer Surfacer is easy to sand and can be applied over a variety of substrates.

Components



Primers A-300 (Grey)
Activators ICA Series 799–803
Thinners ICR Series 1692–1695

Typical Substrates

- OEM primer
 - GRP/fiberglass
 - Epoxy primer surfacer
 - Polyester putties
 - Existing finishes in good condition
 - A-513 Etch Primer
 - Thermoplastic acrylic
 - Old lacquer finishes
- After primer applied to the complete panel:

Surface Preparation



Mask around area to be primed to eliminate unwanted overspray. Clean and dry the surface. Sand surface with P220–P380 grit abrasive. Remove all sanding debris with ICR-0014™ or ICR-0020™.

Mix Ratio

Regular Build

Primer	3 Parts
Activator	1 Part
Thinner	up to 15%



Pot Life @ 72°F / 22.2°C



1½– 2 hours

Viscosity @ 72°F / 22.2°C

11 secs Zahn 3

Gun Set Up



High Efficiency	HVLP
1.4 mm–1.6 mm	1.4 mm–1.6 mm

Air Pressure



High Efficiency	HVLP
15–29 psi	6–10 psi
@ the gun	@ the cap

NOTE: Refer to individual gun manufacturer for proper spray gun setting

Application



2–3 medium wet coats

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Dry Times to Sand @ 72°F / 22.2°C



Flash	5–10 minutes between coats
Air Dry	1½–3 hours
Baking	20–30 minutes @ metal temperature of 140°F / 60°C
Short Wave	5–10 minutes

Sanding



Dry & D.A.:	P400–P600
Water Sanding:	P500–P600

Recoat

Topcoat within 24 hours after sanding. If time exceeds 24 hours, the primed surface must be sanded and cleaned again prior to application of primer and topcoat.

Topcoats

When dry and sanded, topcoat with:

- Prospray 2K Sealers
- Prospray Single Stage
- Prospray Basecoat/Clearcoat

Special Notes / Clean Up



Painting Plastics A-300 H.S. Primer Surfacer can be applied over properly prepared and primed plastic. If the plastic is flexible, the primer must be mixed with P-2020™ at a ratio of 5 parts primer to 1 part P-2020, then activated and thinned according to directions.

Clean Up Clean equipment after use with a cleaning solvent. Dispose of solvent according to state, local and federal regulations.

Physical Data

VOC (RTS) per U.S. Gal (3:1:up to 15%)	4.58 lbs /gal
Approximate Dry Film Build	2–3 mils
Total Solids	54.7%
Coverage / US Gal (RTS)	Approx. 150 sq. ft.

Health and Safety



For professional use only. KEEP OUT OF REACH OF CHILDREN. WARNING! CONTENTS ARE FLAMMABLE. VAPOR AND SPRAY MIST IS HARMFUL. SKIN AND EYE IRRITANT.

Do not handle the Prospray products until the Safety Data Sheets have been read and understood in their entirety. Ensure that all employees are trained on the Safety Data Sheets and all chemicals with which they come into contact. The manufacturer recommends the use of an air-supplied respirator when exposed to vapors or spray mist. Wear protective clothing, gloves and eye safety with a side shield.

This data sheet information is given in good faith but without warranty. The information contained herein represents the current state of our knowledge and is intended as a guide to our products and their uses; it is not intended for insurance of certain product properties or of their specific applications.

Follow all warnings on product labels.